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# **R4 Series**

## **General Duty Quarter-turn Electric Valve Actuators**



The **Assured Automation R4 Series electric actuators** offer a simple and cost-effective solution for automated actuation of quarter-turn (90°) ball, and butterfly valves with torque requirements up to 600 in/lbs. These general duty actuators have a 1/2" NPT conduit entry for wires. The reversing motor with end of travel limit switches is enclosed in a polycarbonate housing with a diecast zinc alloy base providing a NEMA 4/4X weatherproof rating.

## **SPECIFICATIONS**

#### Materials:

Cover: Polycarbonate External Shaft: Zinc Plated Steel Gears: Hardened Steel Indicator: Stamped painted steel arrow

#### **Direct Mounting to Valve:**

**ISO 5211:** F03 / F05 / F07 **Drive Shaft:** 14mm female star

#### **Electrical Connection:**

1/2" NPT counduit entry to internal screw terminal strip

#### Temperature Range:

 $0\,^\circ\text{F}$  to  $150\,^\circ\text{F}$  down to -40 $^\circ\text{F}$  with optional heater

**Enclosure Rating:** NEMA 4/4X weatherproof

#### Motor:

Single phase reversing motor with end of travel limit switches

Duty Cycle: AC: 25%

DC: 100%

#### **Thermostat Controlled Heater:**

(optional) 3.5 W

## **FEATURES**

- ISO 5211 mounting pad (F03 / F05 / F07) for direct mount to valve
- NEMA-4, 4X housing design for superior corrosion resistance
- Factory sealed gearbox
- Visual position indicator clearly illustrates valve postion
- Decluthable Manual override zinc plated steel stem with wrench flats for easy manual operation - push down to disengage
- Fine adjust cams allowing 90° to 270° operation
- 1/2" NPT conduit entry for wires
- Thermally protected motor to prevent overheating
- Hardened steel gearing
- 5 A SPDT switches that stop the motor and divert power to external lines for indication or other function
- Self-lubricating shaft bearings

### **OPTIONAL FEATURES**

Many of these are **special order** with **extended lead times** 

- 2 extra SPDT switches (isolated) with independent adjustable cams
- Heater and thermostat to prevent condensation build-up and corrosion *Call for details*



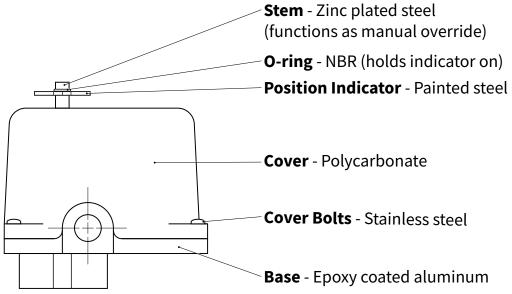
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## **CONSTRUCTION**

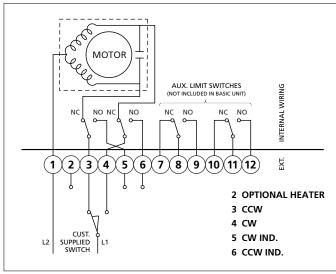


## WEIGHT, SPEED, & CURRENT DRAW

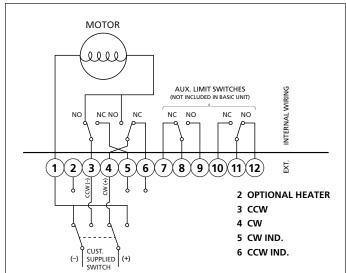
TORQUE MODELS	<b>Speed</b> (seconds)	<b>Current Draw</b> (Amps)					Weight
		24 VAC	120 VAC	230 VAC	12 VDC	24 VDC	(lbs.)
300 in/lbs	9	2.8	0.87	0.48	2.0	1.0	6.0
600 in/lbs	16	2.8	0.87	0.48	2.0	1.9	6.0

## **WIRING DIAGRAMS**

#### TYPICAL AC WIRING SCHEMATIC



#### TYPICAL DC WIRING SCHEMATIC





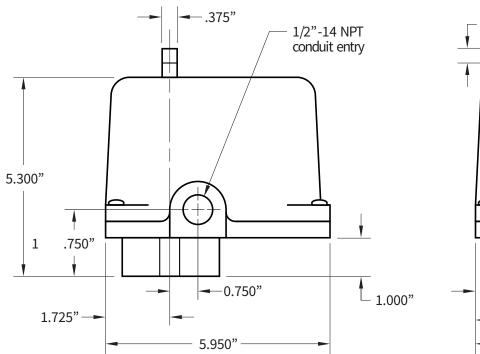
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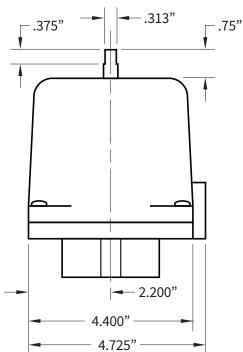




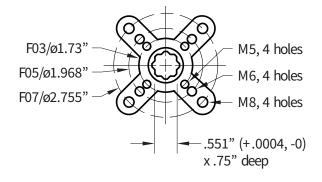
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## **DIMENSIONS**





## **ISO 5211 Mounting**

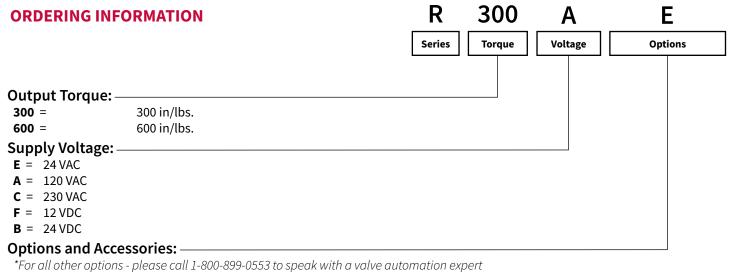








# **General Duty Quarter-turn Electric Valve Actuators**



- **E** = 2 extra isolated SPDT switches with adjustable cams.
- **H** = Heater

If the R4 Series Electric Actuator does not fit your application, please consider another series in our comprehensive offereing.

